"STAMPED WITH THE BUCK'S HEAD." ILLUSTRATED LIST

OF

TOOLS STAMPED

BUCK



BROS. STEEL

OR

BUCK BROTHERS,

MANUFACTURED AT THE

RIVERLIN WORKS,

MILLBURY, MASS., U.S. A.

1853.

ESTABLISHED 40 YEARS.

1893.

FOR SALE BY

HARDWARE DEALERS

THROUGHOUT THE UNITED STATES.

REWARE OF IMITATION.

ASK FOR TOOLS STAMPED WITH THE BUCK'S HEAD. SMALL TOOLS THAT WILL NOT ADMIT OF BEING STAMPED WITH THE BUCK'S HEAD ARE STAMPED BUCK BROTHERS IN FULL. ALL OF OUR BOXES ARE LABELED WITH THE BUCK'S HEAD, WHICH IS OUR TRADE MARK.

TO OUR FRIENDS IN THE HARDWARE TRADE.

We thank our many friends for their continued patronage with a firm conviction that the BEST finds the surest market both for the dealer and the maker.

It is our determination now as ever to make tools that need no recommendation to sell them, and that shall still be the STANDARD of excellence.

Buck Brothers have had the reputation among wood-workers in the United States as being the best tools manufactured and although higher in price than other makes, constant use has proved them to be the cheapest in the end.

By using the best Cast Steel, employing the most competent workmen, and by constant personal attention to a business we thoroughly understand the reputation is maintained.

Buyers are cautioned against any parties who claim a recent connection (or any connection for over 20 years) with Buck Brothers or who represent goods as our make not bearing one of these stamps here shown.

ALL OF OUR TOOLS BEAR ONE OF THESE STAMPS.



ILLUSTRATED PRICE LIST.

No. 1. C. S. FIRMER CHISELS. The 1 inch is 51 inches long from bolster to point. inches. Set of 12 (one of each), \$3.50. 1/8 1/4 3/8 1/2 5/8 3/4 7/8 1 11/4 11/2 13/4 2 inches. S \$1.60 1.60 1.80 2.10 2.25 2.45 2.80 3.00 4.10 5.10 6.20 7.50 per dozen. No. 2. HANDLED FIRMER CHISELS. Sharp and Honed. The 1 in. is 5½ in. long from bolster to point. BUCK BROS 2 inches. Set of 12 (one of each), \$4.80. 1/8 1/4 3/8 1/2 5/8 3/4 7/8 1 11/4 11/2 13/4 2 inches. S \$2.50 2.60 2.85 3.15 3.40 3.70 4.10 4.30 5.60 6.70 8.00 9.40 per dozen. No. 7, °C. S. FIRMER GOUGES. Beveled Outside. The 1 inch is 51 inches long from bolster to point. BUCK BROS Set of 12 (one of each), \$4.15. inches. 1/8 1/4 3/6 1/2 5/6 3/4 7/8 1 ·1 1/4 1/2 13/4 2 inches. S \$2.00 2.00 2.15 2.45 2.65 2.90 3.30 3.50 4.90 6.00 7.30 9.00 per dozen. No. 8. HANDLED FIRMER GOUGES. Beveled Outside. Sharp. The 1 in. is 5½ in. long from bolster. BUCK BROTHERS $\frac{1}{16}$ $\frac{1}{16}$ $\frac{3}{16}$ $\frac{1}{16}$ $\frac{1}{16}$ 2 inches. Set of 12 (one of each), \$5.80. No. 9. C. S. FIRMER GOUGES. Beveled Inside. The 1 m. is 5½ in. long from bolster to point. BUCK BROS 1/4 1/4 1/4 1/4 1/4 1/4 2 inches. Set of 12 (one of each), \$4.45. \$2.20 2.25 2.40 2.70 2.90 3.15 3.55 3.75 5.15 6.30 7.65 9.35 per dozen. Regular, Middle and Flat Sweeps. No. 10. HANDLED FIRMER GOUGES. Beveled Inside. Sharpened. The 1 in. is 5½ in. long from bolster. BUCK BROS. CAST STEEL BUCK BROTHERS 16 1/4 3/6 1/5 5/8 3/4 7/8 1. 11/4 11/4 12/4 12 inches. Set of 12 (one of each), \$8.50. \$8.70 3.85 4.15 4.40 4.60 5.00 5.40 5.65 7.30 8.55 10.10 11.85 per dozen. Regular, Middle and Flat Sweeps. Set of 12 (one of each), \$6.50. BUCK BROS BUCK BROTHERS inches. Set of 12 (one of each), \$5.80. 1/8 1/4 3/6 1/2 5/6 5/3/4 7/8 1 11/4 11/2 13/4 2 inches. S \$2.80 2.80 2.90 3.20 3.55 4.00 4.30 5.25 7.15 8.60 10.15 12.50 per dozen. CHISELS. Sharp and Honed. The 1 in. is 81 in. long from bolster. BUCK BROS CAST STEEL BUCK BROTHERS inches. Set of 12 (one of each), \$7.45. $\frac{1}{16}$ $\frac{1}{16}$ No. 13. C. S. PARING GOUGES. Beveled Inside The 1 in. is 8½ in. long from bolster. BUCK BROS 16 14 38 12 58 34 76 1 14 114 114 2 inches. Set of 12 (one of each), \$8.00. \$4.65 4.70 4.80 5.10 5.40 5.90 6.15 7.15 9.35 10.90 13.15 15.60 per dozen. Regular, Middle and Flat Sweeps. No. 14. HANDLED PARING GOUGES. Beveled Inside. Sharpened. The 1 in. is 8½ in. long from bolster. BUCK BROS

1/4 3/6 1/2 5/8 3/4 7/8 1 11/4 11/4 12 inches. Set of 12 (one of each), \$10.15. \$6,20 6.35 6.65 6.85 7.40 7.90 8.25 9.25 11.65 13.40 16.00 18.40 per dozen. Regular, Middle and Flat Sweeps.

No. 15. HANDLED PARING CHISELS. Bent Stranks.





inches. $\frac{1}{6}$ $\frac{1}{4}$ $\frac{3}{3}$ $\frac{1}{2}$ $\frac{5}{6}$ $\frac{3}{4}$ $\frac{7}{6}$ $\frac{1}{0.00}$ $\frac{1}{12.90}$ \frac

C. S. TURNING CHISELS.





1 11/4 11/2 1 3/4 2 inches.

C. S. TURNING CHISELS. Regular. No. 16.

\$2.20 2.25 2.45 2.70 3.00 3.40 3.70 4.35 5.40 7.00 8.40 10.00 per dozen. Set of 12 (one of each), \$4.90. No. 21. C. S. TURNING CHISELS. Extra Long.

\$3.00 3.00 3.20 3.45 3.75 4.10 4.50 5.10 6.20 7.70 9.20 10.70 per dozen. Set of 12 (one of each), \$5.65. No. 23. C. S. TURNING CHISELS. Long and Strong.

\$4.10 4.15 4.30 4.50 4.85 5.40 5.80 6.75 8.25 10.50 13.50 16.75 per dozen. Set of 12 (one of each), \$7.75.

The 1 inch No. 16 is 10½ inches long, the No. 21 is 11 inches long, and No. 23 is 13 inches long over all.

C. S. TURNING GOUGES.





2 1/2 7/8 1 11/4 11/2 13/ inches.

No. 17. C. S. TURNING GOUGES. Regular. \$2.90 2.90 3.30 3.65 3.95 4.60 5.25 5.90 7.70 10.00 11.80 14.50 per dozen. Set of 12 (one of each), \$6.70-

No. 22. C. S. TURNING GOUGES. Extra Long. \$3.65 3.70 4.00 4.40 4.70 5.35 6.00 6.70 8.45 10.80 12.55 15.20 per dozen. Set of 12 (one of each), \$7.40. No. 24. C. S. TURNING GOUGES. Long and Strong.

\$5.70 5.80 6.00 7.00 7.70 8.75 10.10 11.10 13.50 16.90 18.75 21.50 per dozen. Set of 12 (one of each), \$11.40 The 1 inch No. 17 is 10\frac{1}{2} inches long, the No. 22 is 11 inches long, and No. 24 is 13 inches long over all.

No. 19. HANDLED TURNING CHISELS. Ground Sharp.





No. 20. HANDLED TURNING GOUGES. Ground Sharp





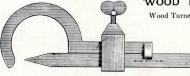
No. 18. WOOD TURNERS' PARTING OR CUTTING OFF TOOLS. The ½ inch wide measures 8½ inches over all.





No. 25.

BUCK BROS



WOOD TURNERS' SIZING TOOLS.

Wood Turners' Sizing Tools, price per dozen, \$30.00. Opens to 2½ inches

No. 29. C. S. FIRMER CHISELS. Beveled Edges. The 1 inch is 5½ inches long from bolster to point.



1/8 1/4 3/8 1/2 5/8 3/4 7/8 1 1 1/4 1/4 1 3/4 2 inches. \$3.80 3.85 4.00 4.40 4.60 4.75 5.00 5.40 7.15 8.25 10.40 12.00 per dozen. Set of 12 (one of each), \$6.40.

No. 30. HANDLED FIRMER CHISELS. Beveled Edges. The 1 inch is 54 inches long from bolster.



No. 31. C. S. PARING CHISELS. Beveled Edges. The 1 inch is 83 inches long from bolster to point.



No. 32. HANDLED PARING CHISELS. Beveled Edges. The 1 in. is 81 in. long from bolster to point.



No. 33. STANDARD EXTRA SOCKET FIRMER CHISELS.

The 1 inch is 6 inches long in the blade.



 $\frac{1}{2}$ 8 $\frac{1}{4}$ $\frac{3}{6}$ $\frac{1}{4}$ $\frac{5}{6}$ $\frac{3}{4}$ $\frac{7}{6}$ $\frac{1}{6}$ $\frac{1}{6}$ $\frac{1}{4}$ $\frac{1}{4}$ $\frac{1}{4}$ $\frac{2}{6}$ inches. Set of 12 (one of each), \$6.00. \$4.00 4.20 4.50 4.80 5.25 5.60 6.25 6.60 7.40 8.20 9.00 10.00 per dozen.

No. 34. STANDARD EXTRA SOCKET FIRMER CHISELS.

Beveled Edges. The 1 inch is 6 inches long in the blade.



 $\frac{1}{16}$ $\frac{1}{16}$

No. 35. No. 1 SOCKET FIRMER CHISELS. The 1 inch is 5½ inches long in the blade.



 $\frac{1}{2}$ $\frac{1}{4}$ $\frac{1}{3}$ $\frac{1}{4}$ $\frac{1}{5}$ $\frac{1}{5}$ $\frac{1}{6}$ $\frac{1}{3}$ $\frac{1}{6}$ $\frac{1}{6}$ $\frac{1}{6}$ $\frac{1}{7}$ $\frac{1}{3}$ $\frac{1}{4}$ $\frac{1}{2}$ inches. Set of 12 (one of each), \$5.40. \$3.75 3.90 4.15 4.40 4.85 5.25 5.60 6.10 6.75 7.35 8.25 9.20 per dozen.

No. 36. No. 1 SOCKET FIRMER CHISELS. Beveled Edges. The 1 in. is 5½ in. long in the blade.



 $\frac{16}{2600}$ $\frac{14}{6.15}$ $\frac{34}{6.40}$ $\frac{14}{6.80}$ $\frac{14}{7.20}$ $\frac{16}{7.75}$ $\frac{11}{8.10}$ $\frac{14}{8.60}$ $\frac{11}{9.90}$ $\frac{11}{10.65}$ $\frac{12.50}{12.50}$ $\frac{13.80}{13.80}$ per dozen.

No. 40. EXTRA SOCKET FIRMER GOUGES, Beveled Outside. The 1 in. is 6 in. long in the blade. Set of 12 (one of each), \$8.20. inches. No. 41. EXTRA SOCKET FIRMER GOUGES. Beveled Inside. The 1 in. is 6 in. long in the blade. BUCK BROS BUCK BROTHERS No. 42. No. 1 SOCKET FIRMER GOUGES. Beveled Outside. The 1 in. is 5½ in. long in the blade. BUCK BROTHERS Set of 12 (one of each), \$7.25. 18 14 36 1/2 56 34 78 1 11/4 11/4 13/4 2 inches. Set of 12 (one of e \$4,60 5,00 5,35 5,60 5,80 6,40 7,00 7,50 8,40 9,20 10,25 11,40 per dozen. Regular Sweep. SOCKET PARING CHISELS. All sizes 8 inches long in the blade. No. 43. BUCK BROTHERS inches. Set of 12 (one of each), \$8.75. 18 14 18 12 134 2 inches. S \$5.60 5.85 6.25 6.75 7.40 8.25 8.70 9.20 10.35 11.25 12.40 14.00 per dozen. No. 44. SOCKET PARING CHISELS. Beveled Edges. All sizes 8 inches long in the blade. SACK PARET inches. Set of 12 (one of each), \$12.50. No. 45. SOCKET PARING CHISELS. All sizes 10 inches long in the blade BOCK BROTHER inches. Set of 12 (one of each), \$12.00 1/8 1/4 3/8 1/2 5/8 3/4 7/8 1 1/4 1/2 13/4 2 inches. Set \$7.50 7.70 8.25 8.75 9.60 10.80 12.00 13.00 14.50 16.00 17.50 19.00 per dozen. SOCKET PARING GOUGES. Beveled Inside. All sizes 8 inches long in the blade No. 46. BUCK BROTHERS inches. Set of 12 (one of each), \$11.50. No. 47. COACH MAKERS' SOCKET FIRMER CHISELS. inch is 63 inches long in the blade. BUCK BROTHERS inches. Set of 12 (one of each), \$9.70. 18 1/4 1/8 1/4 1/4 1 1/4 1 1/4 2 inches. S \$7.00 7.40 7.70 8.10 8.50 9.25 10.00 10.70 11.25 12.00 13.00 14.00 per dozen. No. 48. SOCKET MORTISE CHISELS. The 3 inch is 63 inches long in the blade. PARTE STATES BUCK BROS $\frac{1}{8}$ $\frac{1}{8}$ $\frac{1}{4}$ $\frac{1}{16}$ $\frac{1}{8}$ $\frac{1}{16}$ $\frac{$

MILLWRIGHTS' SOCKET FIRMER CHISELS.



1/8 1/4 3/8 1/4 5/8 3/4 7/8 1 1 1/4 1 1/4 1 3/4 2 inches.

No. 49. BLADES 8 INCHES LONG. Solid Cast Steel.

No. 49. BLADES 8 INCHES LONG. Solid Cast Steel.

\$ 8.30 8.60 9.00 9.75 10.70 11.60 12.60 13.40 14.75 16.00 17.50 19.50 per doz. Set of 12(one of each), \$12.25.

No. 50. BLADES 10 INCHES LONG. Solid Cast Steel.

\$11.25 11.50 12.00 12.50 13.25 14.00 14.75 15.50 18.00 19.60 22.00 25.00 per doz. Set of 12(one of each), \$15.50.

No. 51. BLADES 12 INCHES LONG. Solid Cast Steel. \$13.25 13.75 14.25 14.60 15.50 16.50 18.00 19.00 21.00 23.00 26.00 29.00 per doz. Set of 12 (one of each), \$18.40.

No. 52. SOCKET DECK, OR SHIP-CARPENTERS' CHISELS.

5 to 6 inch blades, Solid Cast Steel.





No. 53. CARPENTERS' SLICKS. The 3 inch wide measures 10 inches long in the blade.





MILLWRIGHTS' SOCKET FIRMER GOUGES.



No. 54. BLADES 8 INCHES LONG. Solid Cast Steel.

\$10.50 11.00 11.50 12.25 13.50 14.40 15.50 16.75 18.00 20.00 22.25 24.50 per doz. Set of 12 (one of each), \$16.00.

No. 55. BLADES 10 INCHES LONG. Solid Cast Steel.

\$14.00 14.30 15.25 16.25 \$\frac{1}{2}.25 19.00 20.50 22.00 23.70 26.50 28.50 31.00 per doz. Set of 12 (one of each), \$21.00.

No. 56. SOCKET FRAMING CHISELS. 7 to 8 inch blades.





 $\frac{14}{4}$ $\frac{15}{6}$ $\frac{36}{6.20}$ $\frac{36}{6.20}$ $\frac{12}{6.40}$ $\frac{12}{6.60}$ $\frac{12}{6.75}$ $\frac{12}{6.40}$ $\frac{12}{6.60}$ $\frac{12}{6.75}$ $\frac{12}{6.80}$ $\frac{12}{$

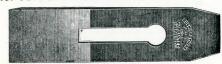
No. 57. SOCKET CORNER CHISELS. 8 inch blades

BUCK BROTHERS



No. 59. C. S. CUT PLANE IRONS.

BUCK BROS CAST STEEL BUCK BROTHERS



No. 60. C. S. DOUBLE PLANE IRONS.





1½ 1¾ 1½ 156 1¾ 1½ 2 2½ 2½ 2½ 256 2¾ 2½ 3 inches. \$6.00 6.00 6.10 6.10 6.30 6.70 6.90 7.20 7.90 8.75 9.30 10.15 11.15 13.00 14.20 per dozen. No. 63. C. S. TOOTH PLANE IRONS.

BUCK BROS. CAST STEEL BUCK BROTHERS



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No. 72. C. S. SCREW DRIVER BITTS.

BUCK BROTHERS



Length over all, 5 inches. Assorted Sizes. Price per dozen, \$1 90.

No. 73. EXTRA LONG AND HEAVY C. S. SCREW DRIVER BITTS.





BEST QUALITY NAIL SETS.

BUCK BROTHERS



No. 76.

Best Quality Square Point Nail Sets. Made in five sizes, being the size of Best English Cast Steel in the bar, viz · \(\frac{1}{26}\), \(\frac{1}{25}\), \(\

BUCK BROSSTEEL BUCK BROTHERS



No. 77.

No. 80. BEST C. S. SQUARE REAMERS.

BUCK BROTHERS



- C. S Square Reamers, superior quality, per dozen, \$2.35.
- C S. Flat Reamers, superior quality, per dozen, \$2.35

No. 81. BEST C. S. OCTAGON REAMERS.

BUCK BROTHERS



- C S. Half Round Reamers, superior quality, per dozen, \$2.60.
- C. S. Hexagon or Octagon Reamers, superior quality, per dozen, \$2.75.

No 82. C. S. FLAT COUNTERSINKS.





C S. Flat Countersinks, superior quality, for iron, assorted sizes, per dozen, \$2.50.

No. 83. C. S. ROSE COUNTERSINKS.





C S. Rose Countersinks, superior quality, assorted sizes, per dozen, \$2.75. Extra Large Sizes will be charged extra prices.

No. 84. C. S. SNAIL COUNTERSINKS.





C. S. Snail Countersinks, superior quality, for wood, assorted sizes, per dozen, \$2.50. Extra Large Sizes will be charged extra prices.

> BEST C. S. COLD CHISELS. No. 85.





\$2.00 2.00 2.40 2.75 3.00 3.50 5/8 4.00 $\frac{11}{16}$ 4.50 5.25 7.50 11.00 per dozen.

No. 86. C. S. SCRATCH AWLS





Packed in ‡ Gross boxes. Assorted Sizes. Price per gross, \$16.00

PUNCHES.

BUCK BROS CAST STEEL BUCK BROTHERS



MACHINISTS' CENTRE PUNCHES. No. 87.

3/8 16 \$2.40 \$2.75 per dozen. \$2.10

Assorted sizes, 1 dozen in a box, \$2.40 per dozen.

BUCK BROTHERS



1/2 inch.

BRIGHT PRICK PUNCHES. No. 88.

1 B 1/4 \$2 20 per dozen \$1.90 \$1.75

Assorted sizes, 1 dozen in a box, \$1.95 per dozen

BUCK BROS BUCK BROTHERS



TINNERS' OR COOPERS' SOLID PUNCHES. No. 89.

> 3/8 7 \$2.75 per dozen. \$2.40 \$2.10. Assorted sizes, 1 dozen in a box, \$2.40 per dozen



BRIGHT SOLID PUNCHES. No. 90.

3/8 inch. \$1.90 \$2.20 per dozen.

Assorted sizes, 1 dozen in a box, \$1.95 per dozen.

No. 91. CABINET MAKERS' BURNISHERS.





\$5.75 \$6.75 \$8.00 per dozen. \$5.00 4.50 per dozen: Assorted, 3 to 4 inches. 5.00 56 .. 3 to 4 1/2 5.50 .. " .. 3 to 5 6:25 .. 3 to 6

LONDON STYLE CARVING CHISELS AND GOUGES.

HAND FORGED FROM BEST ENGLISH CAST STEEL. CARVING CHISELS. FRONT BENT GOUGES. No. No. SUCK BROT SKEW CARVING CHISELS. 2 могирноз STRAIGHT GOUGES. BUCK BROLD Dauer stead 30 BACK BENT GOUGES. CURVED GOUGES. SUEX BESS. DEN BROK. PARTING TOOLS. FRONT BENT CHISELS. RIGHT CORNER. LEFT CORNER. THE REAL PROPERTY OF THE PARTY Parting Tools are measured the broadest way. Our complete Illustrated Price List of 120 pages contains much information not embraced in this condensed list and illustrates many tools not here shown. We manufacture a complete line of London Style Carving Tools equal to the best English make.

We keep on hand in our warehouse the best assortment of Chisels, Gouges, Light Edge Tools and Carving Tools to be found in the United States.

These goods received the highest award at PHILADELPHIA, - 1876.

CHICAGO, - - - 1893.



CONDITIONS OF WARRANTY.

All our tools we warrant perfect, and we will replace any that may prove defective in material or manufacture, but this does not cover tools damaged by misuse or carelessness, or tools broken where the steel is sound.

If a tool proves defective it should be returned to the dealer from whom it was purchased within 60 days from date of purchase.

